



WILSONVILLE
ENVIRONMENT, HEALTH, AND SAFETY PERFORMANCE
2004 FACT SHEET

Facility Facts

Xerox Corporation's Wilsonville, Ore. facility employs 1,840 employees and is responsible for manufacturing printers, print heads and solid ink. In 2004, the facility had a major increase in printer and print head production and a small increase in solid ink production.

External Certifications:

Registered ISO 9001 Quality Management System and ISO 14001 Environmental Management System.

Resource Utilization and Conservation

Energy:

Xerox Corporation's Wilsonville facility increased its energy consumption by 8 percent between 2003 and 2004. Electricity consumption was 31,681,803 kWh, an increase of 8 percent while natural gas consumption increased by 17 percent to 36,290 therms. These increases are due to increased production.

As a corporation, Xerox is a member of the U.S. Environmental Protection Agency's Climate Leaders Program and the Business Roundtable's Climate RESOLVE program. Both programs are voluntary initiatives to help companies develop long-term climate change strategies. Xerox is on track to reach its goal of an absolute 10 percent company-wide reduction from 2002 through 2012 in greenhouse gas emissions resulting from energy consumption. In Wilsonville, Xerox's facility generated 9,861 tons of greenhouse gas emissions, an 8 percent reduction between 2003 and 2004.

Water Consumption:

Xerox's Wilsonville facility increased its water consumption by nearly 30 percent between 2003 and 2004. 2004 water consumption was 32,333,800 gallons.

Hazardous Waste:

The amount of hazardous waste generated in Wilsonville in 2004 was 15,524 tons, an 11 percent increase over 2003. This increase was due increased production. More than 99 percent of the hazardous waste generated in Wilsonville in 2004 was beneficially managed through recycling, treatment, or fuel blending.

Non-Hazardous Waste: Total solid waste generated in Wilsonville decreased by more than 5 percent, from 2,078 tons in 2003 to 1,969 tons in 2004. Waste landfilled or incinerated off-site decreased by 19 percent. In 2004, 84 percent of non-hazardous solid waste was recycled or reused.

Environmental Protection: Emissions Controls

Between 2003 and 2004, Xerox's Wilsonville facility decreased by 84 percent the total releases to the environment of chemicals that are reportable under the U.S. Environmental Protection Agency's Toxics Release Inventory. This decrease was primarily due to a change in process raw materials. Rather than cutting the parts on site and creating a waste for disposal, the parts are now purchased from the supplier. Efforts to gradually replace lead solder with non-lead solder also contributed to the decrease. Total reportable releases to the environment for 2004 were 17 tons. These releases were to the sanitary sewer and to landfill. In addition, 487 tons of waste generated from TRI-listed chemicals in Wilsonville were recycled, treated, or used for energy recovery off-site.

Compliance Penalties

The Oregon Occupational Safety and Health Division assessed the Wilsonville site with a penalty of \$2,800 for a reporting violation and for failure to meet machine-guarding requirements.

Participation in Voluntary Programs

Xerox's Wilsonville site participates in the Oregon Department of Environmental Quality's (DEQ) Clean Air Action Day Program in an effort to avoid exceeding the federal health standard for ozone. When the DEQ notifies participating businesses via its Smog Advisory Network, the businesses notify their employees and ask them to take action. Xerox responds by notifying employees of Clean Air Action Days in its weekly newsletter and by e-mail. It also posts signs in the cafeterias the day before and day of events. In addition, Xerox keeps things exciting by holding prize drawings for employees who participate.