

Recommended Xerox Materials for DocuColor 242/252/260

For use in the US and Canada

Revision 2.0 - October 2009

For your convenience, this guide contains two lists. The Xerox Recommended Materials List, and the Xerox Custom Media List.

The Xerox Recommended Materials List contains Xerox paper and specialty media that has been extensively tested on the Xerox DocuColor 242 / 252 / 260 for image quality and performance. All Xerox paper and specialty media on this list are digitally optimized, designed and manufactured for optimal performance in Xerox digital printing equipment. Our extensive testing and stringent specifications ensure that we are able to guarantee the performance and consistency of Xerox paper and specialty media. Xerox paper and specialty media are tested and qualified by Xerox laboratories to guarantee consistent quality.

The Xerox Custom Media List contains custom media that has been tested on the Xerox DocColor 242 / 252 / 260 for image quality and performance. Custom media on this list are digitally optimized, designed and manufactured for performance in Xerox digital printing equipment. Customers should validate the Best Practices for Operation are acceptable for their application. When purchasing a particular media product for the first time, customers are advised to purchase small quantities to insure that expectations are met.

General Information

All media is listed by product, machine run mode, Image Quality System Setting, weight (standard gsm), re-order number, size, and tray runability. The additional information column is for hints and tips on how to run certain media applications.

Media recommendations made in this publication are based on qualification tests* conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

* Testing Environment temperature range of 60-75 deg. F, Relative Humidity range 20-40%.

*Machine reliability specifications may be affected by increased usage of the Heavyweight 1, Heavyweight 2, Heavyweight 3, Coated 1, Coated 2 and Coated 3 modes. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox service representative can advise you on using Heavyweight 1, Heavyweight 2, Heavyweight 3, Coated 1, Coated 2 and Coated 3 modes or special application media types for long duration copy/print runs.

Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Oversize High Capacity Feeder Option (OHCF) prevents multifeeds for Coated 1, Coated 2 and Coated 3 modes when Relative Humidity is greater than 40%. Output may require removal at 25 sheets in the tray when not using a finisher.

Oversize High Capacity Feeder Option is recommended for optimal feeding performance of Coated 2 Side (C2S) media. Coated 1, Coated 2 and Coated 3 modes prevent multifeeds, especially in high humidity environments. Coated 1 Side (C1S) media has best feeding performance in high humidity when using Coated 2 or Coated 3 mode. In low humidity environment, Heavyweight 2 or Heavyweight 3 mode may yield better image quality.

Xerox DocuColor 242 / 252 / 260 North America Recommended Materials List October, 2009

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Plain/Recycled (64-105gsm) Heavyweight 1 (106-176gsm) Heavyweight 2 (176-220gsm) Heavyweight 3 (221-300gsm) Transparency Paper types are selected within System Settings	Coated 1 (106-176gsm) Coated 2 (177-220gsm) Coated 3 (221-300gsm) Label Transfer Paper		RML DC 242/252/260 North America October 2009 V 2.0	A=Auto Duplex S=Simplex Only M=Manual Duplex PCW=Post Consumer Waste ECF=Elemental Chlorine Free
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Media	Mode	Image Quality System Setting	Weight	Re-Order #	Type	Size	Trays 1 - 4				Tray 6		Tray 5 (Bypass)	Additional Information
							1	2	3	4	HCF	OHCF		
Xerox Business 4200	Plain	Plain A	75 gsm/ 20lb	3R2047		8.5 x 11	A	A	A	A	A	A	A	On Light Production Finisher, do not staple more than 70 sheets per set. For 3 Hole Paper, select Hole Punched PaperType to avoid false jams.
				3R2641 (3-Hole)		8.5 x 11	A	A	A	A	A	A	A	
				3R2051		8.5 x 14	A	A				A	A	
				3R3761		11 x 17	A	A				A	A	
Xerox 4024 Ring Tuff	Hole Punched		75gsm/20lb	3R4299 (3-hole)		8.5 x 11	A	A	A	A	A	A	A	For 3 Hole Paper, select Hole Punched PaperType to avoid false jams.
Xerox Business Plus	Plain	Plain A	75 gsm/ 20lb	3R11600		8.5 x 11	A	A	A	A	A	A	A	On Light Production Finisher, do not staple more than 70 sheets per set. For 3 Hole Paper, select Hole Punched PaperType to avoid false jams.
				3R11601 (3-Hole)		8.5 x 11	A	A	A	A	A	A	A	
				3R11602		8.5 x 14	A	A				A	A	
				3R11603		11 x 17	A	A				A	A	
Xerox Digital Laser Opaque	Plain	Plain B	90gsm/ 24lb	3R5667		8.5 x 11	A	A	A	A	A	A	A	On Light Production Finisher, do not staple more than 70 sheets per set.
				3R5669		17 x 11	A	A				A	A	
	Heavyweight 1	HW1B	176gsm/ 65lb cover	3R5725		8.5 x 11	A	A	A	A	A	A	A	Feed 8.5x11 Long Edge First (LEF) to prevent jams.
				3R5678		8.5 x 11	A	A	A	A	A	A	A	
3R5679	17 x 11	A	A				A	A						
Xerox Color Xpressions Select	Plain	Plain B	90 gsm/ 24lb	3R11540		8.5 x 11	A	A	A	A	A	A	A	On Light Production Finisher, do not staple more than 70 sheets per set. For 3 Hole Paper, select Hole Punched PaperType to avoid false jams.
				3R11541 (3-hole)		8.5 x 11	A	A	A	A	A	A	A	
				3R11542		8.5 x 14	A	A				A	A	
				3R11543		17 x 11	A	A				A	A	
Xerox Color Xpressions Elite	Hole Punched	Plain B	105gsm/ 28lb	3R111761 (3-hole)		8.5 x 11	A	A	A	A	A	A	A	On Light Production Finisher, do not staple more than 70 sheets per set. For 3 Hole Paper, select Hole Punched PaperType to avoid false jams.
				3R11760		8.5 x 11	A	A	A	A	A	A	A	
	Plain	Plain B	105gsm/ 28lb	3R11762		17 x 11	A	A				A	A	
				3R11763		18 x 12						A	M	
				3R11764		8.5 x 11	A	A	A	A	A	A	A	
	Heavyweight 1	HW1A	120gsm/ 32lb	3R11765		17 x 11	A	A				A	A	
				3R11766		18 x 12						A	A	
				3R11767		8.5 x 11	A	A	A	A	A	A	A	
	Heavyweight 1	HW1B	163gsm/ 60lb	3R11768		17 x 11	A	A				A	A	
				3R11769		18 x 12						A	A	
				3R11770		8.5 x 11	S	S	S	S	S	M	M	
	Heavyweight 2	HW2A	215gsm/ 80lb	3R11771		17 x 11	S	S				S	M	
3R11772				18 x 12							S	M		
3R11774				8.5 x 11							S	M		
Heavyweight 3	HW3B	270gsm/ 100lb	3R11775		17 x 11						S	M		
			3R11776		18 x 12						S	M		

Plain/Recycled (64-105gsm)	Coated 1 (106-176gsm)	
Heavyweight 1 (106-176gsm)	Coated 2 (177-220gsm)	
Heavyweight 2 (176-220gsm)	Coated 3 (221-300gsm)	
Heavyweight 3 (221-300gsm)	Label	
Transparency	Transfer Paper	

Paper types are selected within System Settings

RML
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October 2009
V 2.0

A=Auto Duplex
 S=Simplex Only
 M=Manual Duplex
 PCW=Post Consumer Waste
 ECF=Elemental Chlorine Free

Media	Mode	Image Quality System Setting	Weight	Re-Order #	Type	Size	Trays 1 - 4				Tray 6		Tray 5 (Bypass)
							1	2	3	4	HCF	OHCF	5
Xerox Color Xpressions Planet 20 (20% PCW)	Plain	Plain B	105gsm/28lb	3R11800	Cream White	8.5 x 11	A	A	A	A	A	A	A
				3R11801		17 x 11	A	A			A	A	A
				3R11802		18 x 12					A	M	
	Heavyweight 1	HW1B	175gsm/65lb	3R11803	Warm White	8.5 x 11	A	A	A	A	A	A	A
				3R11804		17 x 11	A	A			A	A	A
				3R11805		18 x 12					A	A	
	Heavyweight 2	HW2A	215gsm/80lb	3R11806	Cream White	8.5 x 11	S	S	S	S	S	M	M
				3R11807		17 x 11	S	S			S	M	M
				3R11808		18 x 12					S	M	M
	Heavyweight 3	HW3B	270gsm/100lb	3R11160	Warm White	8.5 x 11					S	M	M
				3R11161		17 x 11					S	M	M
				3R11162		18 x 12					S	M	M
Xerox Color Xpressions Planet 100 (100% PCW)	Plain	Plain B	90gsm/24lb	3R11815		8.5 x 11	A	A	A	A	A	A	A
Xerox Planet 30 (30% PCW)	Plain	Plain B	105gsm/28lb	3R11820	Cream White	8.5 x 11	A	A	A	A	A	A	A
				3R11821		17 x 11	A	A			A	A	A
				3R11822		18 x 12					A	M	
				3R11823	Warm White	8.5 x 11	A	A	A	A	A	A	A
				3R11824		17 x 11	A	A			A	A	A
				3R11825		18 x 12					A	M	
	Heavyweight 2	HW2A	215gsm/80lb Cover	3R11826	Cream White	8.5 x 11	S	S	S	S	S	M	M
				3R11827		17 x 11	S	S			S	M	M
				3R11828		18 x 12					S	M	M
				3R11829	Warm White	8.5 x 11	S	S	S	S	S	M	M
				3R11830		17 x 11	S	S			S	M	M
				3R11831		18 x 12					S	M	M
Xerox Digital Color Elite Gloss Coated Text and Covers (C2S)	Coated 1	Coated 1A	120gsm/80lb	3R11450	Gloss Text	8.5 x 11	S	S	S	S	S	M	M
				3R11451		17 x 11	S	S			S	M	M
				3R11452		18 x 12					S	M	M
	Coated 1	Coated 1B	140gsm/100lb	3R11454	Gloss Text	8.5 x 11	S	S	S	S	S	M	M
				3R11455		17x11	S	S			S	M	M
				3R11456		18x12					S	M	M
	Coated 2		210gsm/80lb	3R11458	Gloss Cover	8.5 x 11	S	S	S	S	S	M	M
				3R11459		17 x 11	S	S			S	M	M
				3R11460		18 x 12					S	M	M
	Coated 3		280gsm/100lb	3R11462	Gloss Cover	8.5 x 11					S	M	M
				3R11463		17 x 11					S	M	M
				3R11464		18 x 12					S	M	M
Coated 3		300gsm/110lb	3R11466	Gloss Cover	8.5 x 11					S	M	M	
			3R11467		17 x 11					S	M	M	
			3R11468		18 x 12					S	M	M	

Additional Information
On Light Production Finisher, do not staple more than 70 sheets per set.
Feed 8.5x11 Long Edge First (LEF) to prevent jams.
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Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints. OHCF is recommended for high humidity (>40%) environments. 100lb text generally performs better than 80lb text.
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Plain/Recycled (64-105gsm)	Coated 1 (106-176gsm)	
Heavyweight 1 (106-176gsm)	Coated 2 (177-220gsm)	
Heavyweight 2 (176-220gsm)	Coated 3 (221-300gsm)	
Heavyweight 3 (221-300gsm)	Label	
Transparency	Transfer Paper	

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Media	Mode	Image Quality Setting	Weight	Re-Order #	Type	Size	Trays 1 - 4				Tray 6		Tray 5 (Bypass)																																							
							1	2	3	4	HCF	OHCF	5																																							
Xerox Digital Color Elite Silk Coated Text and Covers (C2S)	Coated 1	Coated 1A	120gsm/80lb	3R11470	Silk Text	8.5 x 11	S	S	S	S	S	S	M																																							
				3R11471		17x11	S	S	S	S	S	M																																								
				3R11472		18x12					S	M																																								
	Coated 1	Coated 1B	140gsm/100lb	3R11474	Silk Text	8.5 x 11	S	S	S	S	S	S	M																																							
				3R11475		17x11	S	S			S	M																																								
				3R11476		18x12					S	M																																								
	Coated 2		210gsm/80lb	3R11478	Silk Cover	8.5 x 11	S	S	S	S	S	S	M																																							
				3R11479		17 x 11	S	S			S	M																																								
				3R11480		18 x 12					S	M																																								
	Coated 3		280gsm/100lb	3R11482	Silk Cover	8.5 x 11						S	M																																							
				3R11483		17 x 11					S	M																																								
				3R11484		18 x 12					S	M																																								
Coated 3		300gsm/110lb	3R11486	Silk Cover	8.5 x 11						S	M																																								
			3R11487		17 x 11					S	M																																									
			3R11488		18 x 12					S	M																																									
Xerox Digital Color Select Gloss Coated Text and Covers (C2S)	Coated 1	Coated 1A	120gsm/80lb	3R11502	Gloss Text	8.5 x 11	S	S	S	S	S	S	M																																							
				3R11503		17 x 11	S	S			S	M																																								
				3R11504		18 x 12					S	M																																								
	Coated 1	Coated 1B	140gsm/100lb	3R11509	Gloss Text	8.5 x 11	S	S	S	S	S	S	M																																							
				3R11510		17x11	S	S			S	M																																								
				3R11511		18x12					S	M																																								
	Coated 2		210gsm/80lb	3R11516	Gloss Cover	8.5 x 11	S	S	S	S	S	S	M																																							
				3R11506		17 x 11	S	S			S	M																																								
				3R11507		18 x 12					S	M																																								
	Coated 3		280gsm/100lb	3R11517	Gloss Cover	8.5 x 11						S	M																																							
				3R11513		17 x 11					S	M																																								
				3R11514		18 x 12					S	M																																								
Xerox Digital Color Supreme Gloss Coated Cover (C1S)	Coated 2 or Heavyweight 2	Coated 2 or HW2A	8pt / 176 gsm	3R11430		8.5 x 11	S	S				S	M																																							
				3R11431		17 x 11	S	S				S	M																																							
				3R11432		18 x 12					S	M																																								
	Coated 2 or Heavyweight 2	Coated 2 or HW2A	10pt / 210gsm	3R11434		8.5 x 11	S	S				S	M																																							
				3R11435		17 x 11	S	S				S	M																																							
				3R11436		18 x 12					S	M																																								
	Coated 3 or Heavyweight 3	Coated 2 or HW3A	12pt / 250gsm	3R11438		8.5 x 11						S	M																																							
				3R11439		17 x 11					S	M																																								
				3R11440		18 x 12					S	M																																								
Xerox Digital Color Trifold Brochure (C1S) (Glossy)	Coated 1	Coated 1B	8pt / 160 gsm	3R6348		8.5 x 11							M																																							
	Heavyweight 2	HW2A					Xerox Digital Color Greeting Card (C1S) (Glossy)	Coated 2 or Heavyweight 2	Coated 2 or HW2A	10pt / 210gsm	3R6337		8.5 x 11							M	Xerox Index Stock	Heavyweight 1	HW1B	163gsm/90lb	3R3004		8.5 x 11	A	A	A	A	A	A	A	3R5102	17x11	A	A	A	A	A	A	A	Xerox 110# Index Stock	Heavyweight 2	HW2A	199 gsm	3R6383		8.5 x 11	S	S
Xerox Digital Color Greeting Card (C1S) (Glossy)	Coated 2 or Heavyweight 2	Coated 2 or HW2A	10pt / 210gsm	3R6337		8.5 x 11							M																																							
Xerox Index Stock	Heavyweight 1	HW1B	163gsm/90lb	3R3004		8.5 x 11	A	A	A	A	A	A	A																																							
				3R5102		17x11	A	A	A	A	A	A	A																																							
Xerox 110# Index Stock	Heavyweight 2	HW2A	199 gsm	3R6383		8.5 x 11	S	S	S	S	S	S	M																																							

Additional Information

Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints. OHCF is recommended for high humidity (>40%) environments. 100lb text generally performs better than 80lb text.

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Plain/Recycled (64-105gsm)		Coated 1 (106-176gsm)	
Heavyweight 1 (106-176gsm)		Coated 2 (177-220gsm)	
Heavyweight 2 (176-220gsm)		Coated 3 (221-300gsm)	
Heavyweight 3 (221-300gsm)		Label	
Transparency		Transfer Paper	

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							1	2	3	4	HCF	OHCF	5
Xerox 65# Cover	Heavyweight 1	HW1B	176 gsm	3R3041		8.5 x 11	A	A	A	A	A	A	A
Xerox Digital Color Glossy Labels	Label Mode			3R5770	1-up	8.5 x 11	S	S	S	S			S
				3R12370	1-up	8.5 x 11	S	S	S	S			S
				3R5771	4-up	8.5 x 11	S	S	S	S			S
				3R6324	10-up	8.5 x 11	S	S	S	S			S
				3R6325	30-up	8.5 x 11	S	S	S	S			S
				3R6322	2 UP CD	8.5 x 11	S	S	S	S			S
Xerox Digital Color Matte Labels	Label Mode			3R5772	1-up	8.5 x 11	S	S	S	S			S
				3R12371	1-up	8.5 x 11	S	S	S	S			S
				3R5773	4-up	8.5 x 11	S	S	S	S			S
				3R6332	10-up	8.5 x 11	S	S	S	S			S
				3R6333	30-up	8.5 x 11	S	S	S	S			S
				3R6330	2 UP CD	8.5 x 11	S	S	S	S			S
Xerox Transparency	Transparency Mode			3R3117		8.5 x 11	S	S	S	S		S	S
				3R12327									
				3R3108									
Xerox Digital Color Trifold Brochures	Heavyweight 1	HW1A	120 gsm	3R12310		8.5 x 11	A	A	A	A		A	
Xerox Digital Color Window Decals	Heavyweight 1	HW1 Special 2		3R6339		8.5 x 11							S
				3R12059		8.5 x 11							S
				3R12315		17 x 11							
Xerox Docupac Folders	Heavyweight 1	HW1B	163gsm	3R4885		9.25 x 11.75						S	
Xerox High Gloss Presentation Folders	Coated 2		176gsm	3R5570		9.25 x 11.75							S
Xerox Digital EA Transfer Paper	Transfer Paper			3R12398		8.5 x 11							S
				3R12397		17x11							

Additional Information	
For Face Down Output use LEF only.	
Labels are not intended as sole application of machine. Do not stack large amounts in Output Tray.	
Labels are not intended as sole application of machine. Do not stack large amounts in Output Tray.	
It is not recommended that you output more than 20 transparencies at a time. If your job is larger than 20 pages, use Transparency Separators feature.	
Environmental conditions may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints. Limit to short runs.	
Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints.	
Transfer Paper is not intended as sole application of machine. Limit Monthly usage. Use a machine with Offset Catch Tray rather than finishing devices if possible to minimize the risk of paper jams. While the job is printing, remove each sheet as it exits the machine to avoid stacking problems in the exit tray.	

WARRANTY DISCLAIMER
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