

# Recommended Xerox Materials for DocuColor 40/30 Family

**For use in the USA and Canada**

**Revision 2.4, Publish Date: Sept. 27th, 2002**

Last Revision 2.3 was published on July 3rd, 2002

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## **Important Note:**

**Media recommendations made in this publication are based on qualification tests\* conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.**

**\* Testing Environment temperature range of 60-75 deg. F, Relative Humidity range 20-40%.**

**Machine reliability specifications may be affected by increased usage of Thick Paper mode. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox Sales or Service representative can advise you on using Thick Paper mode or special application media types for long duration copy/print runs.**

**For specifications and a description of the various media types discussed in this publication, please refer to the Color Material Usage Guide (reorder number 701P34322) that comes with your equipment.**

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**Xerox Recommended Material List (US and Canada)**

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Internal Trays : Normal ( Plain) Mode ( 64-105 gsm) <input type="checkbox"/>			<b>DC40/ 30 Family</b>			<b>A= Auto Duplex M=Manual Duplex</b> <b>S=Simplex</b> <b>PCW=Post Consumer Waste</b> <b>ECF=Elemental Chlorine Free</b>			
Bypass Tray and Hi Capacity Feeder (HCF): Normal Mode (64-105gsm) <input type="checkbox"/> , Heavyweight (Thick) Mode (106-220gsm) <input type="checkbox"/>									
Transparency Mode <input type="checkbox"/>									
Media	Mode	Weight	Re-Order #	Type	Size	Internal	Bypass/ HCF	Additional Information	
Xerox Premium Multipurpose 4024	Normal (Plain) Mode	75 gsm / 20lb	3R721		8.5 x 11	A	M	Black/ White copies only.	
			3R727		8.5 x 14	A	M		
			3R2193 (3-Hole)		8.5 x 11	A	M		
			3R729		11 x 17	A	M		
Xerox Recycled	Normal (Plain) Mode	75 gsm/ 20lb	3R6296		8.5 x 11	A	M	Black/ White copies only. PCW=30%	
			3R6299		11 x 17	A	M		
Xerox Digital Color Xpressions +	Normal (Plain) Mode	90 gsm / 24lb	3R11380		8.5 x 11	A	M		
			3R11381( 3 Hole)		8.5 x 11	A	M		
			3R11382		8.5 x 14	A	M		
			3R11383		17 x 11		M		
	105gsm/ 28lb	3R11385		8.5 x 11	A	M			
		3R11386		17 x 11	A	M			
	Heavyweight (Thick) Mode	120gsm/ 32lb	3R11387		8.5 x 11		M		
			3R11388		17 x 11		M		
			3R11389		18 x 12		M		
	Heavyweight (Thick) Mode	163gsm/ 60lb	3R11390		8.5 x 11		M		
3R11391				17 x 11		M			
3R11384				18 x 12		M			
Xerox Digital Color Xpressions 98' (Ultra White)	Normal (Plain) Mode	105gsm/ 28lb	3R5529		8.5 x 11	A	M	Color Xpressions-Ultra White should only be used with DC40 finishing accessories. PCW=30%	
			3R5530		17 x 11	A	M		
			3R5531		18 x 12		M		
	Heavyweight (Thick) Mode	163gsm/ 60lb	3R6385		8.5 x 11		M	PCW=30%	
			3R6386		17 x 11		M		
			3R6387		18 x 12		M		
		175gsm/ 65lb	3R5533		8.5 x 11		M	PCW=30%	
			3R5534		17 x 11		M		
			3R5535		18 x 12		M		
			215gsm/ 80lb	3R5537		8.5 x 11			M
				3R5538		17 x 11			M
				3R5539		18 x 12			M

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Internal Trays : Normal ( Plain) Mode ( 64-105 gsm)   
 Bypass Tray and Hi Capacity Feeder (HCF): Normal Mode (64-105gsm)  , Heavyweight (Thick) Mode (106-220gsm)   
 Transparency Mode

**DC40/ 30 Family**

**A= Auto Duplex M=Manual Duplex  
 S=Simplex  
 PCW=Post Consumer Waste  
 ECF=Elemental Chlorine Free**

Media	Mode	Weight	Re-Order #	Type	Size	Internal	Bypass/ HCF	Additional Information
Xerox Digital Color Parchment	Normal (Plain) Mode	90gsm/ 24lb	3R11244	White	8.5 x 11	A	M	Due to the unique surface patterns in Parchment paper, this product will exhibit image mottle as a design feature. PCW=30%
			3R11248		17 x 11	A	M	
			3R11245	Gold	8.5 x 11	A	M	
			3R11249		17 x 11	A	M	
			3R11246	Orchid	8.5 x 11	A	M	
			3R11250		17 x 11	A	M	
	3R11247	Pewter	8.5 x 11	A	M			
	3R11251		17 x 11	A	M			
	Heavyweight (Thick) Mode	175gsm/ 65lb	3R11252	White	8.5 x 11		M	
			3R11256		17 x 11		M	
			3R11253	Gold	8.5 x 11		M	
			3R11257		17 x 11		M	
			3R11254	Orchid	8.5 x 11		M	
			3R11258		17 x 11		M	
3R11255	Pewter	8.5 x 11		M				
3R11259		17 x 11		M				
Xerox Digital Color Graphics	Normal (Plain) Mode	105gsm/ 28lb	3R11164	Cream White	8.5 x 11	A	M	PCW=30%
			3R11168		17 x 11	A	M	
			3R11172		18 x 12		M	
			3R11165	Warm White	8.5 x 11	A	M	
			3R11169		17 x 11	A	M	
			3R11173		18 x 12		M	
			3R11166	White Fiber	8.5 x 11	A	M	
			3R11170		17 x 11	A	M	
			3R11174		18 x 12		M	
			3R11167	Cream Fiber	8.5 x 11	A	M	
			3R11171		17 x 11	A	M	
			3R11175		18 x 12		M	

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 Transparency Mode

**DC40/ 30 Family**

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Media	Mode	Weight	Re-Order #	Type	Size	Internal	Bypass/ HCF	Additional Information
Xerox Digital Color Graphics	Heavyweight (Thick) Mode	215gsm/ 80lb	3R11176	Cream White	8.5 x 11		M	PCW=30%
			3R11180		17 x 11		M	
			3R11184		18 x 12		M	
			3R11177	Warm White	8.5 x 11		M	
			3R11181		17 x 11		M	
			3R11185		18 x 12		M	
			3R11178	White Fiber	8.5 x 11		M	
			3R11182		17 x 11		M	
			3R11186		18 x 12		M	
			3R11179	Cream Fiber	8.5 x 11		M	
			3R11183		17 x 11		M	
			3R11187		18 x 12		M	
Xerox Digital Color Silk Coated Text and Covers (C2S)	Heavyweight (Thick) Mode	120gsm/ 80lb	3R11354	Silk Text	8.5 x 11		M	Bypass Only. <u>Limited duplex</u> , print text or low area coverage image first. Replaced Color Xpressions Matte Coated Text. ECF
			3R11355		17 x 11		M	
			3R11356		18 x 12		M	
		3R11360	Silk Text	8.5 x 11		M		
		3R11361		17 x 11		M		
		3R11362		18 x 12		M		
		210gsm/ 80lb	Silk Cover	3R11357	8.5 x 11		M	
				3R11358	17 x 11		M	
				3R11359	18 x 12		M	
Xerox Digital Color Gloss Coated Text and Covers (C2S)	Heavyweight (Thick) Mode	120gsm/ 80lb	3R11330	Gloss Text	8.5 x 11		M	Bypass Only. <u>Limited duplex</u> , print text or low area coverage image first. Replaced Color Xpressions Gloss Coated Text. ECF
			3R11331		17 x 11		M	
			3R11332		18 x 12		M	
	Heavyweight (Thick) Mode	140gsm/ 100lb	3R11336	Gloss Text	8.5 x 11		M	
			3R11337		17 x 11		M	
			3R11338		18 x 12		M	
	Heavyweight (Thick) Mode	210gsm/ 80lb	3R11333	Gloss Cover	8.5 x 11		M	
			3R11334		17 x 11		M	
			3R11335		18 x 12		M	

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Bypass Tray and Hi Capacity Feeder (HCF): Normal Mode (64-105gsm) <input type="checkbox"/> , Heavyweight (Thick) Mode (106-220gsm) <input type="checkbox"/>						Additional Information		
Media	Mode	Weight	Re-Order #	Type	Size	Internal	Bypass/ HCF	Additional Information
Xerox Digital Color Super Gloss Coated Covers (C1S)	Heavyweight (Thick) Mode	8pt./ 160gsm	3R6290		8.5 x 11	<input type="checkbox"/>	M	Simplex is preferred. For limited duplex, print the uncoated side <u>first</u> with text or light area coverage. See Appendix I: Suggestions for optimizing 8pt. and 10pt. Super Gloss Media. ECF
			3R6291		17 x 11	<input type="checkbox"/>	M	
			3R6292		18 x 12	<input type="checkbox"/>	M	
		10pt./ 210gsm	3R6293		8.5 x 11	<input type="checkbox"/>	M	
			3R6294		17 x 11	<input type="checkbox"/>	M	
			3R6295		18 x 12	<input type="checkbox"/>	M	
Xerox Digital Colour Coated Cover (C1S)- Xerox Canada <u>Only</u>	Heavyweight (Thick) Mode	8pt./ 180gsm	3R13031		8.5 x 11	<input type="checkbox"/>	M	Simplex is preferred. For limited duplex, print the uncoated side <u>first</u> with text or light area coverage. See Appendix I: Suggestions for optimizing 8pt. And 10pt. Super Gloss Media.
			3R13032		17 x 11	<input type="checkbox"/>	M	
			3R13033		18 x 12	<input type="checkbox"/>	M	
		10pt./ 220gsm	3R13034		8.5 x 11	<input type="checkbox"/>	M	
			3R13035		17 x 11	<input type="checkbox"/>	M	
			3R13036		18 x 12	<input type="checkbox"/>	M	
Xerox Digital Color Dura Paper	Heavyweight (Thick) Mode	10 mil	3R12064		8.5 X 11	<input type="checkbox"/>	S	
			3R12063		17 x 11	<input type="checkbox"/>	S	
			3R12065 (3 Hole)		8.5 X 11	<input type="checkbox"/>	S	
Xerox Digital Color Super Gloss Trifold Brochure (C1S)	Heavyweight (Thick) Mode	8pt./ 160gsm	3R6348		8.5 X 11	<input type="checkbox"/>	M	Short Edge Feed in the Bypass Tray. Long Edge Feed in the HCF. See Appendix I for instructions.
Xerox Digital Color Trifold Brochures	Heavyweight Mode	120gsm / 32lb	3R12310		8.5 X 11	<input type="checkbox"/>	M	Short Edge Feed in the Bypass Tray.
Xerox Digital Color Super Gloss Greeting Card (C1S)	Heavyweight (Thick) Mode	10pt./ 210gsm	3R6340		8.5 X 11	<input type="checkbox"/>	M	Short Edge Feed in the Bypass Tray. Long Edge Feed in the HCF. Duplex text or light area coverage areas only. Lighter image on 1st side, heavier image on 2nd side. See Appendix I for instructions.

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Bypass Tray and Hi Capacity Feeder (HCF): Normal Mode (64-105gsm) <input type="checkbox"/> , Heavyweight (Thick) Mode (106-220gsm) <input type="checkbox"/>								Internal	
Media	Mode	Weight	Re-Order #	Type	Size				
Xerox Index Stock	Heavyweight (Thick) Mode	163gsm/90lb	3R3004		8.5 X 11		M	Black & White Copies Only.	
			3R5102		11 X 17		M		
Xerox One- Step Transfer Paper	Heavyweight (Thick) Mode		3R5811		8.5 X 11		S		
			3R5812		11 X 17		S		
Xerox Digital Color Xpressions Gloss Coated Labels	Heavyweight (Thick) Mode		3R5770	1- up	8.5 X 11		S		
			3R5771	4-up	8.5 X 11		S		
			3R6324	10-up	8.5 X 11		S		
			3R6325	30-up	8.5 X 11		S		
			3R6320	VCR	8.5 X 11		S		
			3R6322	CD-ROM	8.5 X 11		S		
Xerox Digital Color Xpressions Matte Coated Labels	Heavyweight (Thick) Mode		3R5772	1- up	8.5 X 11		S	PCW=10%	
			3R5773	4-up	8.5 X 11		S		
			3R6332	10-up	8.5 X 11		S		
			3R6333	30-up	8.5 X 11		S		
			3R6328	VCR	8.5 X 11		S		
			3R6330	CD-ROM	8.5 X 11		S		
Xerox Bright White Labels	Heavyweight (Thick) Mode		3R12177	1- up	8.5 X 11		S	PCW=20%	
			3R12179	30-up	8.5 X 11		S		
Xerox High Speed Labels	Heavyweight (Thick) Mode		3R4476	1- up	8.5 X 11		S	Black & White Copies Only.	
			3R3146	6-up	8.5 X 11		S		
			3R4475	8-up	8.5 X 11		S		
			3R5719	14-up	8.5 X 11		S		
			3R4474	24-up	8.5 X 11		S		
			3R3139	33-up	8.5 X 11		S		
Xerox High Speed Labels (Clear)	Heavyweight (Thick) Mode		3R5139	33-up	8.5 X 11		S	Black & White Copies Only.	

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Bypass Tray and Hi Capacity Feeder (HCF): Normal Mode (64-105gsm) <input type="checkbox"/> , Heavyweight (Thick) Mode (106-220gsm) <input type="checkbox"/>										
Transparency Mode <input type="checkbox"/>										
Media	Mode	Weight	Re-Order #	Type	Size	Internal	Bypass/ HCF	Additional Information		
Xerox Digital Color Xpressions Glossy Coated Tabs	Heavyweight (Thick) Mode		3R6254		9 x 11	<input type="checkbox"/>	M	Duplex text or light coverage areas only. Lighter image on the first side, heavier image on the second side. PCW=10%		
			3R6255		9 x 11	<input type="checkbox"/>	M			
Xerox White Tabs	Heavyweight (Thick) Mode		3R4417		9 x 11	<input type="checkbox"/>	M	Black & White Copies Only.		
			3R4418		9 X 11	<input type="checkbox"/>	M			
			3R4415		9 X 11	<input type="checkbox"/>	M			
			3R4416		9 X 11	<input type="checkbox"/>	M			
Xerox Plastic Tabs	Heavyweight (Thick) Mode		3R5520		9 X 11	<input type="checkbox"/>	M	Black & White Copies Only.		
			3R5521		9 X 11	<input type="checkbox"/>	M			
Xerox Digital Color Transparency	Transparency Mode		3R5765		8.5 x 11	<input type="checkbox"/>	S	Bypass Tray-Simplex Only PCW=30%		
Xerox High Speed Paper Backed Color Transparency	Heavyweight (Thick) Mode		3R5764		8.5 x 11	<input type="checkbox"/>	S	Bypass Tray-Simplex Only PCW=30% minimum		
Xerox DocuPac Folders	Heavyweight (Thick) Mode		3R4885		9 x 11	<input type="checkbox"/>	M	Black & White Copies Only.		
Xerox Presentation Folder (C2S)	Heavyweight (Thick) Mode	8pt./ 200 gsm	3R5570		9 x 11	<input type="checkbox"/>	M	PCW=10%		
Xerox Digital Color Premium Business Cards	Heavyweight (Thick) Mode	185 gsm	3R12321	10-up	8.5 x 11	<input type="checkbox"/>	M	Imaged area cannot extend beyond edges of each individual business card. Image quality may be impaired over the adhesive strip. Short Edge Feed in the Bypass Tray.		
Xerox Crisp Cut Business Card	Heavyweight (Thick) Mode	215 gsm	3R12193	10-up	8.5 x 11	<input type="checkbox"/>	S	Long Edge Feed ( LEF) in Bypass Tray.		